

Heckler & Koch MP5 Sight Base Installation



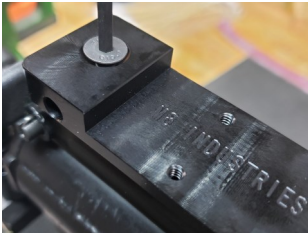
Remove magazine and make sure weapon is unloaded.



Remove the Philips screw connecting the rear sight drum assembly to the rear sight boss. Take the whole assembly off being careful to not lose the spring from underneath. Leave the windage screw in place. Clean the sight boss and threaded areas with a solvent such as acetone or denatured alcohol .



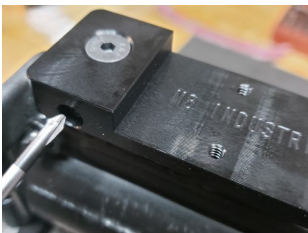
Set the base over top of the weldment and line up the windage screw flange with the slot in the underside of the base. You may have to adjust the windage screw a bit so the top mounting holes line up perfectly.



Place a shot of blue Loctite on the included fastener, the windage screw and the top surface of the sight boss. This will keep the installation secure from recoil vibration and better maintain zero. Install the top screw but leave loose for now.



As you start tightening the top screw, wiggle the windage screw to make sure it is moving freely. Now you can finish with the top screw and torque to 30-35 inch lbs.



Turn the windage screw clockwise and “snug up” to further secure the installation. You can now mount your RMR as per TRIJICON instruction.



The sight base is designed to view the dot on top of the front sight blade in the factory globe, Zeroing at extremely short or long distances will cause the dot to interfere with the front blade or globe assembly. Zero at distances applicable for the ammunition being used.

The MP5 rear sight base is Precision CNC machined from billet 7075 aircraft aluminum. Finished in black type two anodizing. Any questions can be directed to: Scott@m8industriesllc.net